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Production at the precision-bearing shop was cut due to poor planning, poor organization, and lackadaisicalness on the part of the shop foreman. This plant manufactures Type 202-B bearings. Out of 8,000 rings 7,000 were defective. Provisions for the production of 207-GA and 205-GA bearings have been included in the shop's plan for several months, but they are being manufactured carelessly.

According to the schedule, 10 presses were supposed to be in operation in the forming section. However, as of 1 September, only six presses were working. Consequently, the production of rollers was 84,000 below the plan.

NO-BREAK SHIFT IN BEARINGS PLANT -- Moskovskiy Bol'shevik, No 207, 2 Sep 49

The 1st State Bearing Plant imeni Kaganovich has created an uninterrupted-work unit in its grinding shop. During the change of shifts, the worker turns over his machine-tool to his successor loaded and in motion. The new scheme has raised the sense of responsibility of each worker, improved the care of machines, and, most important, has eliminated the stopping of automatic machines.

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